

Model Questions for General Examination

- 1. Increasing the kV setting on an X-ray machine increases the:
- (a) Penetrating power
- (b) Short-wavelength components of the X-ray beam
- (c) Radiation intensity
- (d) All of the above
- 2. During the manufacturing of casting, the purpose of a riser is:
- (a) To introduce molten metal into the mold
- (b) To provide additional molten metal to allow for shrinkage during solidification
- (c) To allow excess heat to escape during solidification
- (d) To provide a vent for excess steam to escape
- 3. An effective method of recognizing a film artifact is: dvanced Institute

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- (a) Viewing a film in daylight
- (b) Viewing film in reflected light from a viewer
- (c) Comparing both films shots with a double film technique
- (d) All of the above
- 4. The main reason for using a casting is that:
- (a) Castings are stronger than other metal product forms
- (b) Castings are normally of higher quality than other metal product forms
- (c) Complex shapes of minimum weight are easily manufactured
- (d) None of the above



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(a) kV
(b) Required film density
(c) Test piece thickness
(d) All of the above
 6. Static marks on radiographic film are caused by: (a) An improperly grounded X-ray tube (b) Scratches on the lead screens (c) Poor film handling technique (d) Old film 7. Of the following radiographic sources, which emits the most penetrating radiation?
(a) Co-60 (b) Ra-226 (c) Cs-137 (d) Ir-192
8. Which of the following techniques would probably reduce the amount of backscattered radiation reaching the film during a radiographic exposure?
(a) Using a finer-grained film
(b) Backing the cassette with a sheet of lead
(c) Removing lead screens
(d) All of the above

5. A change in which of the following parameters would require a new X ray exposure chart?





9. Radiographic contrast is dependent on:
(a) Density
(b) Processing
(c) Radiation energy
(d) All of the above
10. A plot of film density versus the log of relative exposure is called:
(a) An H&D curve
(b) A sensitometric curve
(c) A characteristic curve
(d) All of the above
11. The most common material used for targets in X ray tubes is:
(a) Typesten
(a) Tungsten Of Nondestructive
(b) Copper Testing & Training
(c) Silver
(d) Beryllium
12. A dark account about a local in the base metal adia cout to a small account described by here
12. A dark crescent-shaped spot, clearly in the base metal adjacent to a weld would probably be:
(a) Burn through
(b) Film crimp mark
(c) A crack
(d) A water spot on the film
(c) 12 Have special and 11111





(a) Test piece

(b) Cassette

(c) Directly with distance

(d) Directly with the square of the distance

(c) Floor

13. Which of the following are potential sources of scattered radiation?

(d) All of the above 14. If the required exposure time for a 2220 GBq (60 curie) Ir-192 source is 2 minutes, what exposure time would be required at 1110 GBq (30 curie) source: (a) 2/3 minutes (b) 60 minutes (c) 2 minutes (d) 4 minutes Advanced Institute 15. An advantage of a larger grain film is: Of Nondestructive (a) It has a higher speed Testing & Training (b) It has a better definition (c) It has a lower speed (d) None of the above 16. How does radiation intensity change with increasing distance from the source? (a) Inversely with distance (b) Inversely with the square of the distance





17. A weld discontinuity which consists of unmelted joint surfaces at the root, and which may be caused by poor fit-up, is called:
(a) Hot short cracking
(b) A slag inclusion
(c) Incomplete penetration
(d) Burn through
18. Mottling due to X-ray diffraction can be identified by:(a) Noting a large change between two successive exposures with the test piece rotated slightly about the
beam axis
(b) Noting a slight change between two successive exposures with the test piece rotated slightly about the beam axis
(c) Noting a characteristic pattern corresponding to the lattice spacing
(d) None of the above Advanced Institute
19. Which of the following welding discontinuities would be considered the most serious? (a) Porosity
(b) Incomplete penetration
(c) Crack
(d) Slag inclusions
20. A depression at the edge of a weld where the base metal has been melted during welding is called:
(a) Burn through
(b) Undercut
(c) Root concavity
(d) Root convexity



Model Questions for Specific Examination

Contrast and definition are the two major factors that determine the radiograph:	_of the
(a) Density	
(b) Sensitivity	
(c) Graininess	
(d) Intensity	
2. Scatter radiation:	
(a) Is not controllable	
(b) Is controllable to some extent, but cannot be completely eliminated	
(c) Can be eliminated completely by changing the kV	
(d) Can be eliminated completely by using lead intensifying screens Advanced Institute	
3. Which of the following factors will affect the definition of the radiographic image?	
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(a) Intensity of radiation	
(b) Film density	
(c) Tube current	
(d) Focal spot size	
4. Slow films:	
(a) Give better definition than fast films	
(b) Are faster than fast films	
(c) Require shorter exposure times than fast films	
(d) Usually have less contrast than fast films	



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5. Contrast is defined as the comparison between	on different areas of the radiograph:
(a) Density	
(b) Sensitivity	
(c) Sharpness	
(d) Latitude	
6. Definition is defined as the measure of the	of the outline of the image in the
radiograph.	or the outline of the image in the
(a) Density	
(b) Sensitivity	
(c) Sharpness	
(d) Latitude	
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7. As radiation (X ray or gamma-ray) energy is low	ered: Nondestructive
V V	Testing & Training
(a) Radiation of longer wavelength and better penet	ration is produced
(b) Radiation of shorter wavelength and better pener	tration is produced
(c) Radiation of shorter wavelength and less penetra	tion is produced
(d) Radiation with longer wavelength and less pener	tration is produced
8. Dark crescent-shaped indications on a radiograph	ic film are most likely caused by:
(a) Crimping film after exposure	
(b) Crimping film before exposure	
(c) Sudden extreme temperature change while proc	essing
(d) Warm or exhausted fiver	





- 9. Lead screens are primarily used to:
- (a) Improve the quality of the radiography by increasing the effect of scatter radiation
- (b) Intensify the primary beam
- (c) Decrease film graininess
- (d) Reduce density of film
- 10. The half-value layer of lead for Co-60 is approximately 13 mm (0.5 in). If the radiation level on the source side of a 38 mm (1.5 in) lead plate is 0.64 Gy/h (64 R/h):, the radiation level on the opposite side is:
- (a) 0.08 Gy/h (8 R/h).
- (b) 0.213 Gy/h (21.33 R/h)
- (c) 0.107 Gy/h (10.67 R/h)
- (d) 0.32 Gy/h (32 R/h).

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GENERAL MOI	DELANSWERKEY	6		SPECIFIC MOD	EL ANSWER KI
QUESTIONS	ANSWERS			QUESTIONS	ANSWERS
1	a			1	b
2	b			2	b
3	b			3	d
4	d			4	a
5	b			5	a
6	c			6	С
7	a	Λ		7	d
8	b			8	a
9	d	/ \		9	b
10	d			10	d
11	a		Advanced I	nstitute	
12	b	1//	Of Nondest	ructive	
13	d		Testing & T	raining	
14	d				
15	a				
16	b			i s	
17	c				
18	b				
19	с				
20	b				