



American
Petroleum
Institute



COURSES

VISIT: WWW.ANDT.CO.IN | CALL +91-8285063764

Welder Qualification Certificate Data Request Form

1. Welder Personal Information

- **Full Name:** Exactly as it appears on their legal ID (e.g., John Smith).
- **Identification (ID):** Unique welder ID or initials (e.g., JS).
- **Method of ID:** How the identity was verified (e.g., Passport, National ID, or Initials).
- **Date of Birth:** DD/MM/YYYY.
- **Place of Birth:** City and country of birth.
- **Employer Name:** Company name (or "Private" if self-employed).
- **Photograph:** A digital passport-sized photo of the welder (if required by the client/standard).

2. Preliminary Technical & Process Data (The "Test Piece" Parameters)

The client must provide the exact parameters used during the physical welding test:

- **WPS Reference Number:** The specific Welding Procedure Specification number used for the test.
- **Welding Process:** The process number (e.g., 135 for MAG welding).
- **Transfer Mode:** How the metal transfers (e.g., Dip, Spray, or Globular).
- **Product Type:** Pipe (T) or Plate (P).
- **Type of Weld:** Butt Weld (BW) or Fillet Weld (FW).
- **Parent Material:** The material grade and standard (e.g., EN 10025-2 S355J2) to determine the Material Group (e.g., Group 1.2).
- **Filler Material Specifications:** The commercial name, classification standard, and FM group number (e.g., FM1).
- **Shielding Gas/Flux:** The exact gas mixture according to ISO 14175 (e.g., M14 mix).
- **Electrical Settings:** Current type and polarity (e.g., DC+).



American
Petroleum
Institute



COURSES

VISIT: WWW.ANDT.CO.IN | CALL +91-8285063764

- **Dimensions:**
 - **Material thickness (t) and deposited thickness (s) in mm.**
 - **Outside pipe diameter (D) in mm (if using a pipe).**
- **Welding Position:** The physical position the test was welded in (e.g., H-L045 inclined position).
- **Weld Details:** Single-sided (ss), double-sided (bs), backing (mb), or no backing (nb).
- **Layer Type:** Single-layer (sl) or multi-layer (ml).

3. Examination and Certification Data

These details come from the testing lab and the certifying body:

- **Date of Welding:** The actual day the coupon was welded.
- **Examining Body/Inspecting Authority:** The name of the third-party witness (e.g., ANDT).
- **Location of Issue:** The city where the certificate is generated (e.g., Greater Noida).

SERVICES WE PROVIDE

- ASNT NDT CERTIFICATION
- QAQC CERTIFICATION
- CSWIP 3.1 / BGAS GRADE 2
- API 510, 570, 653
- WELDING INSPECTION
- WPS, WQT SERVICES
- MECHANICAL & CIVIL INSPECTIONS
- NDT EQUIPMENT SUPPLY

Thanks & Regards

For Advanced Institute of Nondestructive Testing & Training

Call: +91-8285063764

Email: info@andt.co.in